	1. G	ear	2. Ge	ear	3. Gear	4. G	ear 5.	Gear	6. Gear	R Gear	φ _{ges}
i '	4.8	34	2,9	8	1,90	1,4	41	1.0	0,77	-3,28	6,32
φ			62	1,57		1,35	1,41	1,	.30		Fig
	i ₀₁ =	-3,20		102 -	-2,43	4	o ₁ = -2,43				Fig.

	1. Gear	2. Gear	3. Gear	4. Gear	5. Gear	6. Gear	R Gear	φ _{ges}	
L	3,87	2,48	1,74	1,38	1,0	0,76	-3,26	5,06	
	φ 1,	56 1,	43 1,	27 1,	38 1,	31	•		
	$i_{01} = -3.26$	i	= -2,87	i ₀₁ = -	1 71				
		•02	2,01	101	1,71			Fig	g. 1 0
	1. Gear	2. Gear	3. Gear	4. Gear	5. Gear	6. Gear	R Gear	Fi(g. 10
						6. Gear 0,79	R Gear		g. 10

Fig. 11

GEAR	K1	K2	B1	B2	
1				×	×
2			×		×
3	×				×
4		×			×
5	×	×			
6		×	×		
R	×			×	
gebremstes Neutral	-		×	·×	

Fig. 12